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Yillong Chemical Group Co., Ltd.  
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MATERIAL SAFETY DATA SHEET  
Product Name: FEONOX GREEN GX, GX-E, GXNM  
Effective Date: 08/20/2006

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### Feonox

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#### 1. Product Identification

**Synonyms:** Chromium (III) Oxide; Chromic Oxide; Chrome Oxide Green  
**CAS No.:** 1308-38-9  
**Molecular Weight:** 151.99  
**Chemical Formula:** Cr<sub>2</sub>O<sub>3</sub>  
**Product Codes:**  
1616

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#### 2. Composition/Information on Ingredients

Ingredient	CAS No	Percent	Hazardous
Chromium (III) Oxide	1308-38-9	90 - 100%	Yes

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#### 3. Hazards Identification

##### Emergency Overview

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**WARNING! HARMFUL IF INHALED. AFFECTS RESPIRATORY SYSTEM. MAY CAUSE IRRITATION TO EYES AND RESPIRATORY TRACT.**

**J.T. Baker SAF-T-DATA<sup>(tm)</sup>** Ratings (Provided here for your convenience)

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Health Rating: 2 - Moderate  
Flammability Rating: 0 - None

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Reactivity Rating: 1 - Slight

Contact Rating: 2 - Moderate

Lab Protective Equip: GOGGLES; LAB COAT; VENT HOOD; PROPER GLOVES

Storage Color Code: Blue (Health)

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#### **Potential Health Effects**

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##### **Inhalation:**

Causes irritation to the respiratory tract. Symptoms may include coughing, shortness of breath.

##### **Ingestion:**

Causes irritation to the gastrointestinal tract. Symptoms may include nausea, vomiting and diarrhea.

##### **Skin Contact:**

Causes irritation to skin. Symptoms include redness, itching, and pain.

##### **Eye Contact:**

Causes irritation, redness, and pain.

##### **Chronic Exposure:**

Prolonged or repeated skin contact may produce severe irritation or dermatitis.

##### **Aggravation of Pre-existing Conditions:**

No information found.

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#### **4. First Aid Measures**

##### **Inhalation:**

Remove to fresh air. Get medical attention for any breathing difficulty.

##### **Ingestion:**

If large amounts were swallowed, give water to drink and get medical advice.

##### **Skin Contact:**

Wash exposed area with soap and water. Get medical advice if irritation develops.

##### **Eye Contact:**

Immediately flush eyes with plenty of water for at least 15 minutes, lifting upper and lower eyelids occasionally. Get medical attention if irritation persists.

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#### **5. Fire Fighting Measures**

##### **Fire:**

Not expected to be a fire hazard.

##### **Explosion:**

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No information found.

**Fire Extinguishing Media:**

Use any means suitable for extinguishing surrounding fire.

**Special Information:**

In the event of a fire, wear full protective clothing and NIOSH-approved self-contained breathing apparatus with full facepiece operated in the pressure demand or other positive pressure mode.

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**6. Accidental Release Measures**

Ventilate area of leak or spill. Wear appropriate personal protective equipment as specified in Section 8. Spills: Pick up and place in a suitable container for reclamation or disposal, using a method that does not generate dust.

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**7. Handling and Storage**

Keep in a tightly closed container, stored in a cool, dry, ventilated area. Protect against physical damage. Containers of this material may be hazardous when empty since they retain product residues (dust, solids); observe all warnings and precautions listed for the product.

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**8. Exposure Controls/Personal Protection**

**Airborne Exposure Limits:**

- OSHA Permissible Exposure Limit (PEL) -

Iron oxide fume: 10 mg/m<sup>3</sup>

- ACGIH Threshold Limit Value (TLV) -

Iron oxide dust and fume (Fe<sub>2</sub>O<sub>3</sub>) as Fe: 5 mg/m<sup>3</sup> (TWA), inhalable particulate; for particulate matter containing no asbestos and < 1% crystalline silica. A4 - Not classifiable as a human carcinogen.

**Ventilation System:**

A system of local and/or general exhaust is recommended to keep employee exposures below the Airborne Exposure Limits. Local exhaust ventilation is generally preferred because it can control the emissions of the contaminant at its source, preventing dispersion of it into the general work area. Please refer to the ACGIH document, *Industrial Ventilation, A Manual of Recommended Practices*, most recent edition, for details.

**Personal Respirators (NIOSH Approved):**

If the exposure limit is exceeded and engineering controls are not feasible, a half facepiece particulate respirator (NIOSH type N95 or better filters)

may be worn for up to ten times the exposure limit or the maximum use concentration specified by the appropriate regulatory agency or respirator supplier, whichever is lowest.. A full-face piece particulate respirator (NIOSH type N100 filters) may be worn up to 50 times the exposure limit, or the maximum use concentration specified by the appropriate regulatory agency, or respirator supplier, whichever is lowest. If oil particles (e.g. lubricants, cutting fluids, glycerine, etc.) are present, use a NIOSH type R or P filter. For emergencies or instances where the exposure levels are not known, use a full-facepiece positive-pressure, air-supplied respirator. **WARNING:** Air-purifying respirators do not protect workers in oxygen-deficient atmospheres.

**Skin Protection:**

Wear protective gloves and clean body-covering clothing.

**Eye Protection:**

Use chemical safety goggles. Maintain eye wash fountain and quick-drench facilities in work area.

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## 9. Physical and Chemical Properties

**Appearance:**

Light to dark green Crystalline solid.

**Odor:**

Odorless.

**Solubility:**

Negligible (< 0.1%)

**Specific Gravity:**

5.10

**pH:**

No information found.

**% Volatiles by volume @ 21C (70F):**

0

**Boiling Point:**

4000C (7232F)

**Melting Point:**

2435C (4415F)

**Vapor Density (Air=1):**

Not applicable.

**Vapor Pressure (mm Hg):**

Not applicable.

**Evaporation Rate (BuAc=1):**

No information found.

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## 10. Stability and Reactivity

**Stability:**

Stable under ordinary conditions of use and storage.

**Hazardous Decomposition Products:**

No information found.

**Hazardous Polymerization:**

Will not occur.

**Incompatibilities:**

Lithium, glycerol.

**Conditions to Avoid:**

Incompatibles.

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## 11. Toxicological Information

No LD50/LC50 information found relating to normal routes of occupational exposure. Investigated as a tumorigen.

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Lists\-----

---NTP Carcinogen---

Ingredient	Known	Anticipated	IARC Category
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Iron Oxide, Fe <sub>2</sub> O <sub>3</sub> (1309-37-1)	No	No	3

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## 12. Ecological Information

**Environmental Fate:**

No information found.

**Environmental Toxicity:**

No information found.

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## 13. Disposal Considerations

Whatever cannot be saved for recovery or recycling should be managed in an appropriate and approved waste disposal facility. Processing, use or contamination of this product may change the waste management options. State and local disposal regulations may differ from federal disposal regulations. Dispose of container and unused contents in accordance with federal, state and local requirements.

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#### 14. Transport Information

Not regulated.

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#### 15. Regulatory Information

Chemical Inventory Status - Part 1\

Ingredient	TSCA	EC	Japan	Australia
Iron Oxide, Fe <sub>2</sub> O <sub>3</sub> (1309-37-1)	Yes	Yes	Yes	Yes

Chemical Inventory Status - Part 2\

Ingredient	--Canada--			
	Korea	DSL	NDSL	Phil.
Iron Oxide, Fe <sub>2</sub> O <sub>3</sub> (1309-37-1)	Yes	Yes	No	Yes

Federal, State & International Regulations - Part 1\

-SARA 302-      -----SARA 313-----

Ingredient	RQ	TPQ	List	Chemical Catg.
Iron Oxide, Fe <sub>2</sub> O <sub>3</sub> (1309-37-1)	No	No	No	No

Federal, State & International Regulations - Part 2\

-RCRA-      -TSCA-

Ingredient	CERCLA	261.33	8(d)
Iron Oxide, Fe <sub>2</sub> O <sub>3</sub> (1309-37-1)	No	No	No

Chemical Weapons Convention: No      TSCA 12(b): No      CDTA: No  
 SARA 311/312: Acute: Yes      Chronic: Yes      Fire: No      Pressure: No  
 Reactivity: No      (Pure / Solid)

**Australian Hazchem Code:** None allocated.

**Poison Schedule:** None allocated.

**WHMIS:**

This MSDS has been prepared according to the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all of the information required by the CPR.

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**16. Other Information**

**NFPA Ratings:** Health: 1 Flammability: 0 Reactivity: 0

**Label Hazard Warning:**

WARNING! HARMFUL IF INHALED. AFFECTS RESPIRATORY SYSTEM. MAY CAUSE IRRITATION TO EYES AND RESPIRATORY TRACT.

**Label Precautions:**

Avoid contact with eyes, skin and clothing.  
Wash thoroughly after handling.  
Avoid breathing dust.  
Keep container closed.  
Use only with adequate ventilation.

**Label First Aid:**

If inhaled, remove to fresh air. Get medical attention for any breathing difficulty. In case of eye contact, immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention if irritation develops or persists.

**Product Use:**

Laboratory Reagent.

**Revision Information:**

No Changes.

**Disclaimer:**

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**Prepared by:** Environmental Health & Safety

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